Each

Sunday, 12/4/2005 12:40:18 PM User: Linda Lacelle **Process Sheet** : DART 4-MAN AFT FACING SHOULDER HARNESS : CU-DAR001 Dart Helicopters Services **Drawing Name** Customer Job Number : 25083 **Estimate Number** : 10410 : D412702025 **Part Number** P.O. Number . N/A **Drawing Number** : 12/4/2005 S.O. No. : This Issue : NC ; N/A Prsht Rev. Project Number : N/A : MACHINED PARTS : 11 **Drawing Revision** First Issue : 25082 Material Previous Run Qty: **Due Date** : 12/20/2005 Written By **Checked & Approved By** comment : Est Rev:A 05.09.01 New issue KJ/JLM Comment **Additional Product** Job Number: Description: Machine Or Operation: Seq. #: DOCUMENT CONTROL 1.0 Comment: DOCUMENT CONTROL Photocopy bluefile and create labels per PPP D412-702-025 CHG001 PACKAGING RESOURCE #1 PACKAGING 1 2.0 Comment: PACKAGING RESOURCE #1 Pick Packing Kit Fitting D31981 3.0 4.0000 Each(s)/Unit Total: 20.0000 Each(s) Comment: Qty.: Pick: Packing Kit

Qty Part Number Description

4 D3198-1

Fitting

D3446043 4.0

Comment: Qty.:

Harness Assembly



20.0000 Each(s) 4.0000 Each(s)/Unit Total:

Pick: Packing Kit

Qty Part Number Description

Batch

✓ 4 D3446-043

Harness Assembly <u>B24179B</u>

W/O:				WORK ORDER CHANGES							
DATE	STEP		PROCE	DURE CI	· · · · · · · · · · · · · · · · · · ·		Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approving QC Inspect
			. :								
· · · · · · · · · · · · · · · · · · ·				A STATE OF THE STA				And the second s			
				or or orally The orally or orally					· · · ·	:	
							:		· '.		
Part No):	PAR	#:	Fault Ca	ategory:	, N	CR: Yes (No DQA	<u>C</u>	Date: 💪	S/12/13
:				<u>:</u>		· · · · · · · · · · · · · · · · · · ·	`	•		Date: _	
NCR:			WC	RK OR	DER NON-C	ONFORMANO	CE (NCR)		· ·	
DATE	STEP	Description of NC		Corrective Action Section B				Verifica	cation Approval	Approva	
	J.L.	Section A	**************************************	Initial Chief Eng	Action C	Description nief Eng	Sign & Date		n C	Chief Eng	QC Inspecto
	1, .					• • •					
•				•		1 1 1 1 1 1				Anny of modernia	
:			:		j podáví	Y					
		; ;		The second secon	2000 1000 1000 1000 1000 1000 1000 1000						
:		·) •		\$ \$ }	
		·		:	1	· · · · · · · · · · · · · · · · · · ·		:			
				• •	· :	:		:		į	

NOTE: Date & initial all entries

Sunday, 12/4/2005 12:40:18 PM Date: Linda Lacelle User: **Process Sheet** Drawing Name: DART 4-MAN AFT FACING SHOULDER HARNESS Customer: CU-DAR001 Dart Helicopters Services Part Number: D412702025 Job Number: 25083 Job Number: Seq. #: Machine Or Operation: Description: Bolt 5.0 AN45A 4.0000 Each(s)/Unit Total: 20.0000 Each(s) Comment: Qty.: Pick: Packing Kit Qty Part Number Description Batch 12 M 18729 TMEX 4 AN4-5A AN420A 6.0 8.0000 Each(s)/Unit Total: 40.0000 Each(s) Comment: Qty.: Pick: Packing Kit Qty Part Number Description Batch Bolt M/2082 8 AN4-20A Washer AN960JD416 70 Comment: Qty.: 20.0000 Each(s)/Unit Total: 100.0000 Each(s) Pick: Packing Kit Qty Part Number Description Batch M18136 20 AN960JD416 Washer Nut 8.0 MS21042L4 Comment: Qty.: 12.0000 Each(s)/Unit Total: 60.0000 Each(s) Pick: Packing Kit Batch -Qty Part Number Description / 12 MS21042L4 Nut (or -4) 11997 205/12/12 INSPECT 100% KITS FOR COMPLETENESS QC4 9.0 Comment: INSPECT 100% KITS FOR COMPLETENESS PACKAGING RESOURCE #1 PACKAGING 1 10.0 Comment: PACKAGING RESOURCE #1 Identify and pack for shipping as per PPP D412-702-025 Location: Reu. A

W/O:					WORK ORDER CHANGES									
DATE STEP		* - * *		· ·	PROCEDURE CHANGE					Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
		*			i Sangadhar				ja Linguista en en		in the second se			
	, , , , , , , , , , , , , , , , , , ,	: 	1 Pro 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1				<u> </u>				n na napis n an ar ar		4	
			raber (Pringram or r Comments		in a second of the second of t				tradical control		e e e e e e e e e e e e e e e e e e e			
Part No	* - semble	•		PAR #:	<u> </u>	Fault Ca	ategory:		; NC	R: Yes	No DQA		Date:	
									:		/C Closed			:
NCR:		: :		. •	W	ORK OR	DER NO	N-CONF	ORMANCI	E (NCR	()			1
DATE	STEP	Description of NC Section A			Corrective Action Initial Action Descri			,		Verification		Approval		
		,		on A		Chief Eng	7,00	Chief Eng		Sign & Date	Section	on C	Chief Eng	QC Inspector
•		-	-								<i>i</i>			
		- . !		•								:		
į	,	-							:			:		
•		:									4	 -	-	
* . •		•		*					2) , Jes	
* 1			· ·	:	* 17. ₁₈ * 4 * * , p * ₅ * 14		and the state of t		e e e e e e e e e e e e e e e e e e e		Mark and and	j z	The second secon	
		•			Marian A							: 5		
<u> </u>		:	· jetos	•	2 2 2 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1		100 m				phan stanton, bing in		- 100 - 105	
,							<u>.</u> √					÷		
				:					:		1	•		
\$ 15 \$		ŧ		į										\$ 1 2 3
NOTE: D			A-i	· · · · · · · · · · · · · · · · · · ·					A			:		<u> </u>

Date: Sunday, 12/4/2005 12:40:18 PM

Linda Lacelle User:

Process Sheet

Drawing Name: DART 4-MAN AFT FACING SHOULDER HARNESS Customer: CU-DAR001 Dart Helicopters Services

Job Number: 25083

Part Number: D412702025

Job Number.



Seq. #:

Machine Or Operation:

Description:

11.0

DC

DOCUMENT CONTROL

Comment: DOCUMENT CONTROL

ທີ -

111

, · . I

Inspection Level 21

OS/12/13 U 05-12-13

Job Completion

Ŵ/O:		20 \$	<u> </u>	WORK ORDER CHANGES								
DATE	STEP		PR	OCEDURE CHA	Ву	Date Qty	Approvai Chief Eng / Prod Mgr	Approva QC Inspecto				
* ***									:			
			to mag to					ř.	i			
								1	:			
e de la companya de l												
	main and	1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	ا (الأمارة - العالم المارة - ا المارة - العالم المارة - المارة - العالم المارة						;			
Part No	Part No:		PAR #:	Fault Cate	gory:	_ NCR: Yes	No DQA:	Date:				
		3 1 1	\$				I/C Closed:					
NCR:			!	WORK ORDI	ER NON-CONFORMA	NCE (NCF	R)		: :			
		Descript	ription of NC	Corrective Action Section B			Verification	Approval	Approval			
DATE	STEP		Section A	Initial Chief Eng	Action Description Chief Eng	Sign 8 Date	Section C	Chief Eng	QC Inspecto			
	1		\$						-			
1 ·												
•	-		•									
· •		;							To be a second of the second o			
3 7 9 1		\$ 27 mags							· · · · · · · · · · · · · · · · · · ·			
; .			* •						•			
			· ;									
* ·												
	1											
•		:	3		•							

NOTE: Date & initial all entries